

## AMENDMENTS TO THE SPECIFICATION

**Please replace paragraph [0023] with the following rewritten paragraph [0023]:**

[0023] A film containing an adhesive, made by mixing a pressure sensitive adhesive (PSA) chiefly made of acrylic copolymer, photo-curing resin, such as uv~~photo~~-curing resin, and a photo-curing initiator, is used as the photo-curing resin film. Such a photo-curing resin film is highly adhesive before it cures; however, once it has cured, it loses the adhesion and the stripping property with respect to metal materials is enhanced significantly. In addition, the accuracy of thickness of layers formed by using the photo-curing resin film is markedly high in comparison with that by using the spread coating of a photo-curing resin.

**Please replace paragraph [0102] with the following rewritten paragraph [0102]:**

[0102] It is preferable that a temperature of the roller surface of the roller 605 can be adjusted. In other words, the photo-curing resin film 604 can be softened by heating the photo-curing resin film 604 with the use of the roller 605. In this case, because the transfer surface can be transferred at a relatively low pressing force, the thickness of the photo-curing~~UV~~ resin film 604 can be maintained to be relatively uniform, which consequently makes it possible to reduce warpage of the resultant multi-layer information recording medium.

**Please replace paragraph [0112] with the following rewritten paragraph [0112]:**

[0112] In this embodiment, four information layers are formed in the thickness direction by repeating the steps same as the second step through the fifth step further twice on the thin-film layer formed in the fifth~~second~~ step (see FIG. 5G).

**Please replace paragraph [0146] with the following rewritten paragraph [0146]:**

[0146] FIG. 7 reveals that the transfer surface formed on the light transmissive resin stamper is transferred satisfactorily when the temperature and the pressing force of the roller are as high as or higher than 20°C and ~~20-kg/cm<sup>2</sup>~~ kg/cm, respectively.

**Please replace paragraph [0150] with the following rewritten paragraph [0150]:**

[0150] FIG. 8 reveals that warpage is significantly large when the pressing force is as high as or higher than ~~120-kg/cm<sup>2</sup>~~ kg/cm, and a quantity of warpage is large when the temperature of the roller is as high as or higher than 100°C even when the pressing force is as high as or lower than ~~100-kg/cm<sup>2</sup>~~ kg/cm. This is considered because the first information substrate per se would readily undergo deformation due to influences of stress relaxation and heat resistance of resin when the temperature of the roller exceeds 100°C.

**Please replace paragraph [0151] with the following rewritten paragraph [0151]:**

[0151] By taking the results of FIG. 7 and FIG. 8 into account, it is understood that a multi-layer information recording medium having relatively good transfer accuracy and minor warpage can be obtained when the temperature of the roller is 20 to 100°C, or more preferably, 25 to 80°C, and the pressing force is 20 to ~~100-kg/cm<sup>2</sup>~~ kg/cm, and more preferably 20 to ~~80-kg/cm<sup>2</sup>~~ kg/cm.